

[Document Name] Abstract

A method of manufacturing a full face vehicle wheel (1) having a high durability performance, in which the back surface of a wheel disk (2) is provided in advance with an annular joining groove (25); a peripheral joining end (11) of a wheel rim (3) is provided in advance with an inside slope end surface (13); the peripheral joining end (11) is seated and positioned on the bottom surface (27) of the annular joining groove (25); a welding heat confining annular region (18) is produced between the inside groove wall (26) of the annular joining groove (25) and the inside slope end surface (13); and the annular joining groove (25) and the peripheral joining end (11) are joined by welding.